



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4918-5
Job Sheet 179259



Part No: D4918-5

Job Qty: 6 ea

Part Name: Wearplate Center Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Waterjet		SC 18/06/15
100	Waterjet	6 pcs	6/29/18	6/29/18	0.00	1.22	Waterjet1		SC 18/06/15
110	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC2 Waterjet-1		SC 18/06/15
120	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC8-5		38
130	Brake NC	6 pcs	6/29/18	6/29/18	0.00	0.22	Brake NC 1		9-89 DAS
140	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC5		38
150	SprayPaint	6 pcs	6/29/18	6/29/18	0.00	0.12	Spray Paint		AP JUN 30 2018
160	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC5		10 18-07-05
170	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2	FP002	BEB 18-07-05
180	QC21-SA	6 Ea	6/29/18	6/29/18	0.00	0.00	QC21		DAS JUL 05 2018

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB
Descriptions: 120 - QC8- Inspect parts - second check
140 - QC5- Inspect part completeness to step on W/O
160 - QC5- Inspect part completeness to step on W/O
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

Rockguard 138854

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.9600 sf (.66 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	4	111	0

Part Specifications

Specifications could not be found.



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CANADA
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Container No: S081645



Part: D4918-5

Job No: 179259

Serial No/Batch: S081645

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/15/18

3-80
S3
000

3-80
S3
000
38
SAC

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.06.24	New Issue	KJ	
B	17.07.13	Dwg Rev updated	KJ	